



Improved Value Chains through Food safety: Traceability, working condition, Sustainable Production

Case Study: Improved Product Safety and Quality for the Thai Fruit Juice Industry
By

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Partnerships: SGF & GIZ

Time Line: 2012-2015

Pilot Plants: 6 fruit juice factories

















Value Chain of Fruit Juice, THAILAND

FARMER

PROCESSOR

MARKET







Broker & Middle man



Quality Control Unit







Important Findings on Fruit Juice Market in Thailand

- >Thai fruit juice market enjoys continuous growth rate recently
- ▶Total Value appox. 400 mil US
- ➤ Aveg. growth rate is at 5% per year. (Tetrapack, 2016)
- >Thai consumer 4 liters/person/year.

Local Market Share*

100% Fruit content →40%

40% Fruit content → 10%

<25% Fruit content →50%



Thai fruit juice Export value

Fruit	Sale Volume in (Million Baht)					
Juice Category	2011	2012	2013	2014	2015	2016
Pineapple*	6,824	<i>5,5</i> 73	4,550	4,264	5,373	6,450
Orange	390	641	691	939	919	1,358
Apple	20	217	290	576	1,043	1,264
Grape	37	95	79	79	126	154

: Office of Agricultural Economics







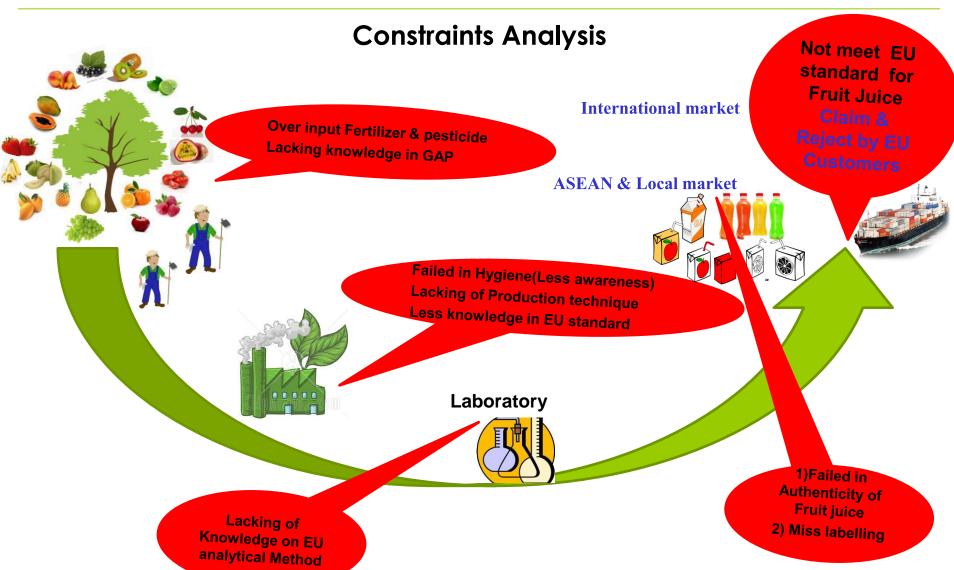
Export value for Pineapple products

Country	% Market share
USA	58
Netherland	15
German	9
Japan	8
England	8
Others	2

[:] Customs Department,2015



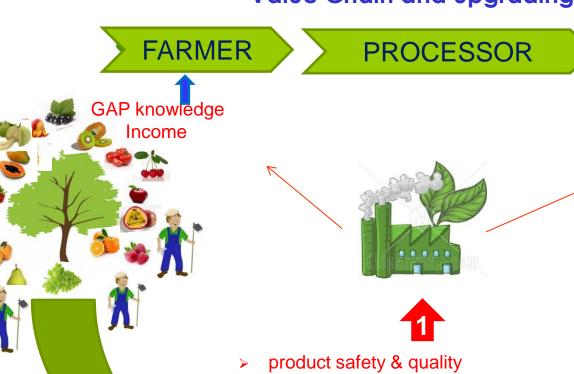








Value Chain and upgrading vision



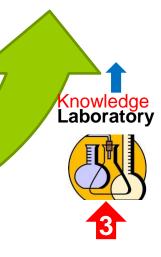
MARKET

Product Safety & Quality

Good heath for consumer



- > Increase market opportunity
- Re-process product decreasing
- Cost reduction







Intervention and upgrading strategy



PROCESSOR











Market Survey

✓ Sample taken

- Pre-audit base on EU standard
- Sample Taken and Analysis on Authenticity and safety substances
- ✓ Training QA, QC and Production & Field staff
- ✓ Implementation EU standard for fruit juice processing
- ✓ Sample taking and Analysis at International lab and Thai's lab

Strategy for Improved Fruit Juice Quality







- Laboratory Inter comparison
- Provided IFU Analytical method

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Training on the job for Factory staff on Hygiene and production technique











Raised Awareness on Hygiene

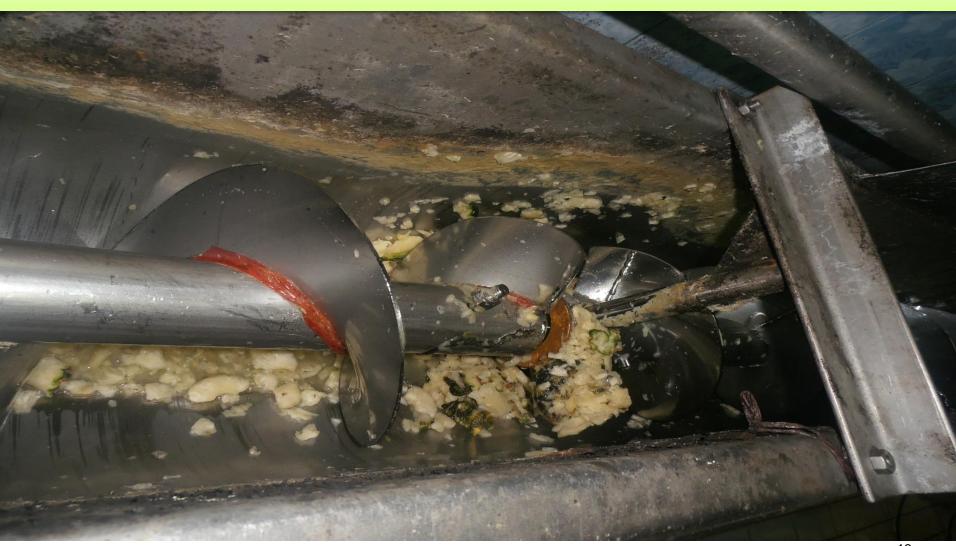








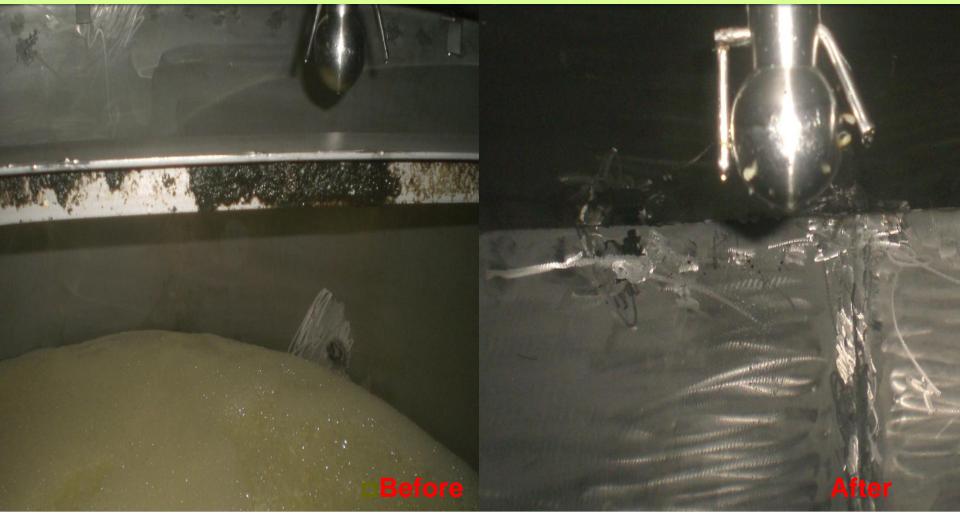
Raised Awareness on Hygiene





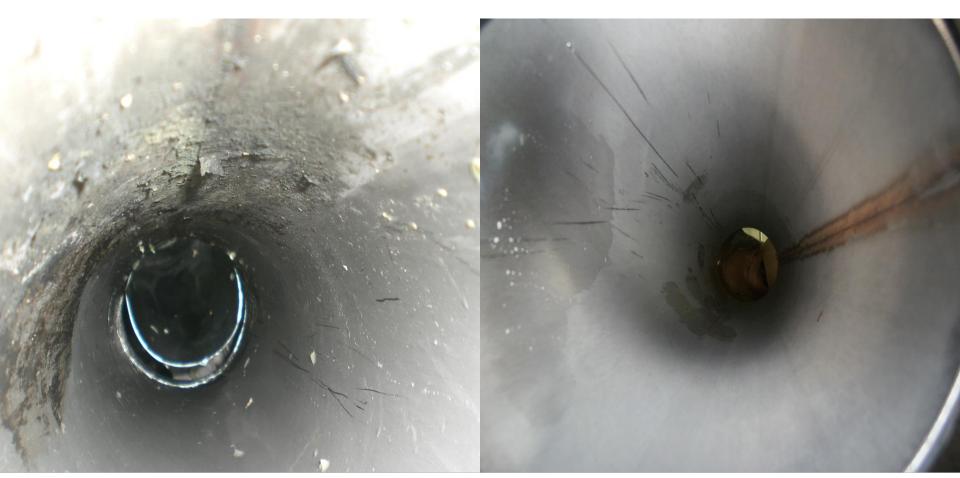


Improved Plant Hygiene (CIP effectiveness)





Improved Plant Hygiene (CIP effectiveness)





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Training QA staff on RM quality

eding of concentra d ripened good quality of orange. It is made from nd sound fruit, with special added ingredients and floring as indicated in the Orange juice concentrate (with orange cell), Sugar syrup, Beta-carote,), Natural aroma.

REMENTS

lation

Food grade, Free from any toxic or noxious substances, Free for any foreign materials Must conform to the food legislation of the country of destination. Shall not exceed any and all tolerances for pesticides and heavy r relevant governing bodies for the country in which the materi In addition to any specific microbiological limitation listed in the material shall be free of pathogenic or toxigenic microorganisms render the material adulterated or present a risk of growth to level food borne illness in humans. Documentation providing proof of this origin and absence of conta material must be provided on request ("identity pre-Must not contain genetically modified (GM) material, nor be derive modified organisms

quirements

tions

Status	Certificate	4
Required	Certificate required before supply commences	
Required	Major allergen declaration	

rolled Dog

REQUIREMENTS



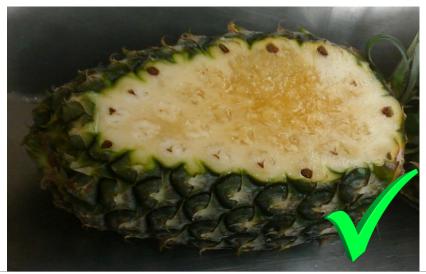


Control Fresh Fruit Quality: Visual check and













Reduced Chlorate contamination







Improved maintenance program







Re-design in proper condition and easy to cleaning





Sample Taking and Analysis According with EU Fruit Juice standard









Provided EU Analytical Method and Inter-comparision Test

- Central Lab Thai
- National Food Institute
- > Thailand Institute of Scientific and Technological Research
- SGS Thailand Co., Ltd.







The Impact of Value Chain



In-direct: 4,000 famers 25,600 hectare Product Safety & Quality Good heath for consumer

Export Volume **International market**

ASEAN & Local market



Market Survey





- Improve product safety & quality
- More Knowledge in EU's fruit juice standard
- Increase market opportunity
- Less re-process product
- Reduce Production & Maintenance Cost



Direct: 4 laboratories

- Environmental impact
- Economic impact
- Social impact



Experiences and Lesson Learnt

- There's no Thai's local Fruit Juice factory participated in this project.

 All fruit juices which <u>declared 100% pure juice</u> still be the question on authenticity (Result from market survey by EU laboratory found sugar/citric acid added and % of Fruit content not according with labelling)
- > Increasing frequency of EI Nino events due to climate change has caused drought stress in agriculture sector. This has negative effects on the supply of Pineapple fruits (Low fruit quality and quantity)
- Need more stakeholder to involve such as THAI FDA to monitoring fruit's quality In the Thai market and need to support their Laboratory analysis method according with EU standard.





Recommendation



Farmers: Thailand should has agricultural crop zoning system for pineapple farming.

This can make the farmers have stable price and stable fruit supply to factory. These Will be effected on fruit quality. (decrease nitrate in fruit and reduce scramble for Pineapple fruit among factory.

giz







